

INSTRUCTIONS FOR INSTALLING AAA ARCHITECTURAL MONUMENT SIGNS

1 All signs at least six feet high are manufactured with 4.25" holes drilled on 24" centers. A 4" outside diameter aluminum post is provided for each sign hole.*

2 Once the exact location for placement of the sign is established, ensure the location is on a level piece of ground.

3 Place the sign approximately three feet from the exact location, parallel to the desired permanent position.

4 Dig a hole for each post that is approximately 24" in diameter and 36" deep.

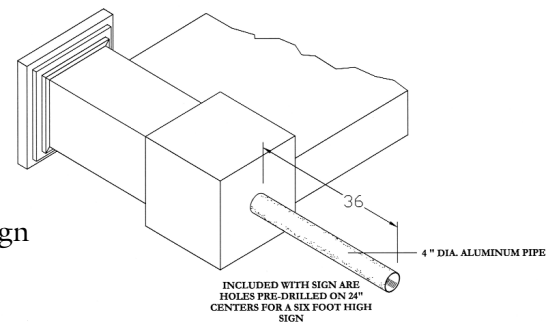
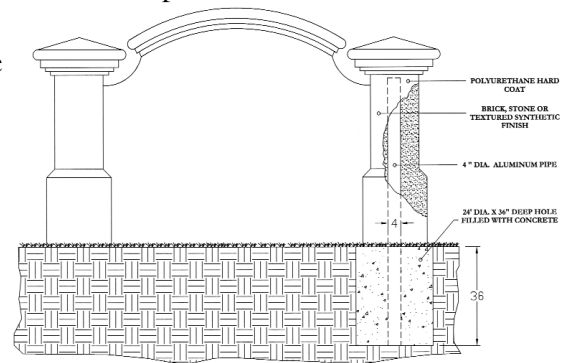
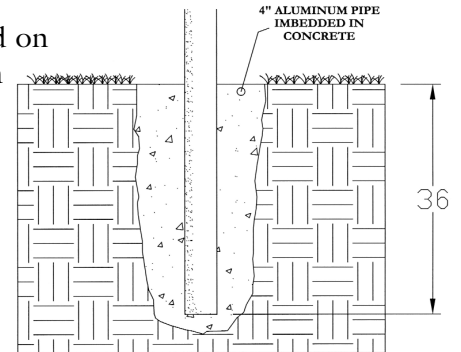
5 When all holes have been dug out, lean the sign over and slide the posts into the pre-drilled holes in the sign. The posts will set in the sign so that they stick out exactly 36".

6 Using a level, plumb up and level the sign and hold it in place using any type of temporary wood bracing.

7 Pour three bags of Sac-Crete into each hole and level it around the posts. This will provide 180 pounds + of concrete around each post. Fill the rest of the holes with the same dirt that was removed when digging the holes. Rake the dirt out level, so landscaping of rocks or shrubbery can be placed in the desired areas around the sign.

8 There is no need to add any water to the holes. Overnight the concrete will draw the necessary moisture from the surrounding ground and make it rock solid.

9 The following morning, remove the bracing used to keep the sign plumb and level while the concrete was setting up.



**On smaller signs (48" to 60" wide and 48" high), it will not be necessary to have more than two posts. Our engineering staff will position the post holes in signs (to meet code) that are not standard dimensions. Check your local codes to ensure compliance.*

